2-Component Flame-Retardant Epoxy System

Resin
WELA EP 50FR

Hardener
WELA EH 52FR

Application

WELA EP 50FR + WELA EH 52FR is a flame-retardant, solvent-free epoxy system for infusion and RTM applications, which is infusion capable for 30 - 40 minutes at a processing temperature of 40 °C. Typically this infusion system is cured at a temperature level of 100 - 130 °C. Resulting components grant good flame protection properties. After short curing cycle a TG > 100 °C is obtained.

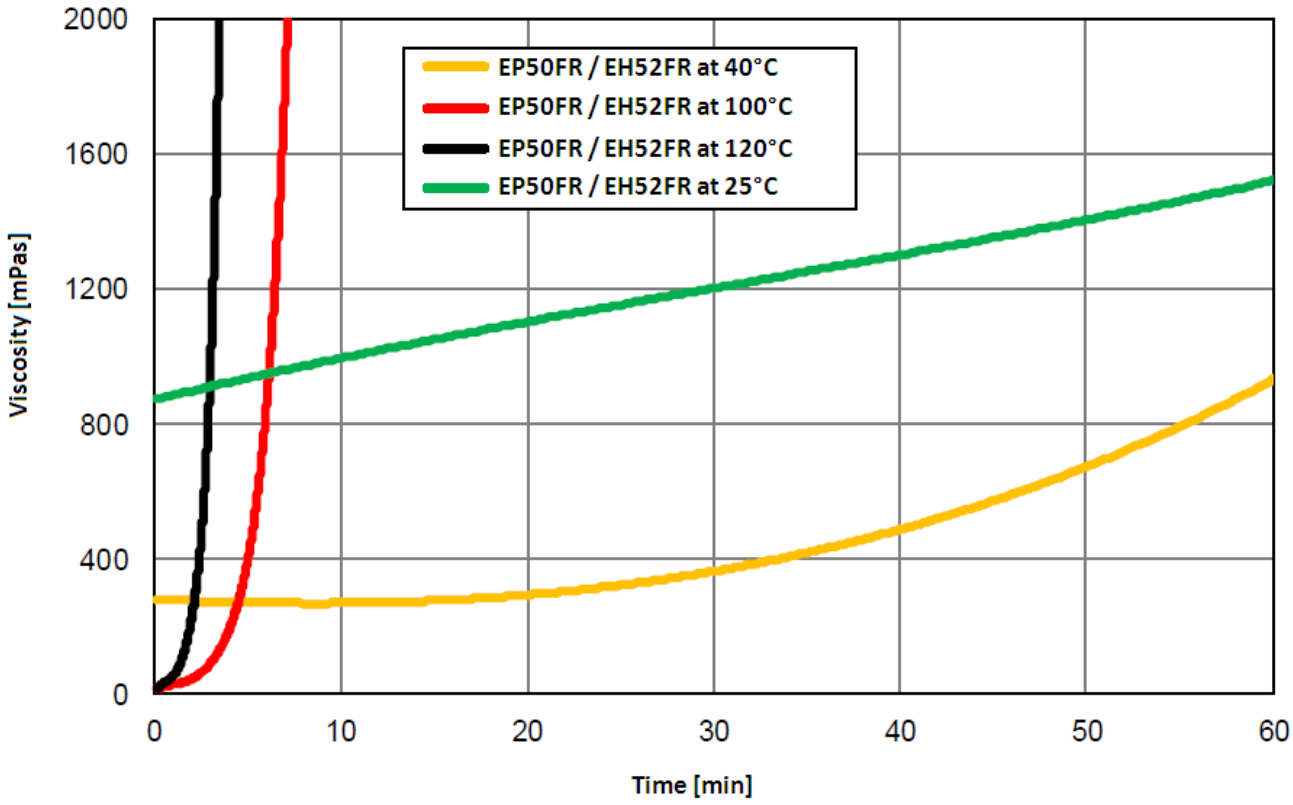
Physical Properties

Physical properties			
Material	-	EP 50FR	EH 52FR
Mixing ratio by weight	-	100	17
Viscosity at 25°C	mPas	2600-2800	8
Viscosity at 40°C	mPas	550-570	-
Epoxy equivalent	g/equiv.	185-200	-
Amine equivalent	g/equiv.	-	33
Density at 20°C	g/cm³	1,189	0,932
Initial mixing viscosity at 40°C	mPas	250-270	
Gel time at 60°C	min	45-55	
Time below 500mPas	min	40	
Minimum cure	-	90min at 125°C	
TG, Inflex. point (90min at 125°C)	°C	106	

Note

WELA Handelsgesellschaft mbH - Tempelhofer Weg 13 · 21502 Geesthacht - Tel. +49 (0) 4152 88 24 0 · Fax +49 (0) 4152 83 50 71

Viscosity development



Shelf life and storage

Store this material in a clean, dry environment in its tightly closed original container. This product is not considered especially temperature or moisture sensitive, but should ideally be stored at temperatures between 18 and 25 C and kept from moisture contamination. If the recommended storage conditions are observed the products will have a minimum shelf-life of 12 months from the date of shipment.

Note

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